

A) PRODUCTION SET- UP :-

We are equipped with following production machines

<u>DESCRIPTION</u>	<u>CAPACITY</u>	<u>QTY.</u>
1) CNC 2-AXIS Multislide Spring Forming M/c.	0.2 mm to 2.5 mm	3 No.
2) CNC 3-AXIS Multislide Spring Forming M/c.	1.0 mm to 4.0 mm	2 No.
3) CNC 5-AXIS Spring Making Machine	1.0 mm to 4.0 mm	1 No.
4) CNC 2-AXIS Compression Spring Coiling M/c.	0.1 mm to 0.8 mm	3 No.
5) CNC 2-AXIS Spring Coiling Machine	0.9 mm to 3.0 mm	1 No.
6) CNC 2-AXIS Spring Coiling Machine	2.0 mm to 5.0 mm	1 No.
7) CNC 4-AXIS Spring Coiling Machine	0.5 mm to 1.6 mm	1 No.
8) CNC 2-AXIS Tension Spring Forming Machine	0.1 mm to 1.00 mm	1 No.
9) CNC 4-AXIS Compression Spring Coiling M/c.	3.00mm to 8.00mm	1 No.
10) Automatic Spring Coiling M/c.(WAFIOS UFM 75)	2.0 mm to 8.0 mm	1 No.
11) Automatic Torsion Winding M/c.	0.2 mm to 1.0 mm	1 No.
12) Automatic Tension Winding M/c.	1.0 mm to 3.0 mm	1 No.
13) Automatic Spring end grinding M/c.	200 mm Wheel dia	2 No.
14) Automatic Spring end grinding M/c.	400 mm Wheel dia	2 No.
15) Automatic Down Feed end grinding M/c.	600 Wheel dia, 8.0mm.w.d.	1 No.
16) Stress relieving furnace (With Digital Temp.Control)	12 kw.	1 No.
17) Stress relieving furnace (With Digital Temp. & Time Control)	6 kw.	1 No.
18) Spiral Type Electric Temper Furnace (In Line Tempering)	2.5kw.	2 No.
19) Conveyor Type Electric Furnace (In Line Tempering)	12kw.	2 No.
20) Tumbblast Shot Peening Machine		1 No.

B) PRESS SHOP MACHINERY :-

1) 50 Ton Power Press	50 Ton	1 No.
2) 20 Ton Power Press	20 Ton	2 No.
3) 10 Ton Power Press	10 Ton	1 No.

C) TESTING LABORATORY :-

We are having our own testing laboratory for incoming raw material as well as for finish products.

<u>TESTING MACHINES INCLUDES</u>	<u>CAPACITY</u>	<u>QTY</u>
1) Ultimate Tensile Testing M/c.	5 Tonn	1 No.
2) Hardness Testing M/c.	150 kgs.	1 No.
3) Spring Load Testing M/c.	10 kgs.	1 No.
4) Spring Load Testing M/c.	5 kgs.	1 No.
5) Spring Load Testing M/c.	50 kgs.	1 No.
6) Spring Load Testing M/c. (Digital)	100 kgs.	1 No.
7) Torque Testing M/c. (Digital)	100 kgs.	1 No.
8) Spring Load Testing M/c 0.2kg, 2.0kg, 20.0kg, 200.0kg		1 No.
9) Torque Testing M/c 2.0kg/mm,20.0kg/mm 200.0kg/mm		1 No.
10) Spring Load Testing M/c.	0 to 20 kgs.	2 No.
11) Computerized Load Testing M/c.	0 to1 kg 0 to 10 kgs	1 No.
12) Profile Projector	10 X - 25 X	1 No.
13) Profile Projector	50 X	1 No.

D) TOOL ROOM FACILITY :-

We have our own tool room facility for making our own dies, tool & fixtures for production as well as testing purpose.

E) MANPOWER ASSET :-

We do understand and exercise importance of manpower. We have on our staff technically qualified, experienced and competent persons to take care of production, quality & marketing.

CUSTOMERS

We have prestigious customers on our list. Who are internationally well known for their quality products sold worldwide. Some of them are listed below:

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| 1) TATA MOTORS LTD. | PUNE / JAMSHEDPUR / LUCKNOW |
| 2) GODREJ & BOYCE MFG.CO.LTD. | PUNE |
| 3) LUCY SWITCHGEAR | DUBAI |
| 4) KEIHIN FIE PRIVATE LTD. | PUNE |
| 5) LARSEN & TOUBRO LTD. | MUMBAI / NAGAR |
| 6) BOSCH CHASIS SYSTEMS INDIA LTD. | PUNE / JALGAON |
| 7) PIAGGIO VEHICLES PVT. LTD. | BARAMATI |
| 8) SONA - KOYO STEERING SYSTEMS LTD. | DELHI / CHENNAI |
| 9) SPACO CARBURETTORS (INDIA) PVT. LTD. | PUNE / MADHWAS |
| 10) AUTOMOBILE CORPORATION OF GOA LTD. | GOA |
| 11) ADVANCE DIESELENGINES PVT.LTD. | PUNE |
| 12) AMBA ENTERPRISES | PUNE |
| 13) AUTOTECH INDUSTRIES PVT.LTD. | CHENNAI |
| 14) CARRARO INDIA LTD. | PUNE |
| 15) ELCOM INTERNATIONAL PVT.LTD. | KOLHAPUR |
| 16) INDRA MARSHAL OIL ENGINES | INDORE |
| 17) JHS TAIGENE ELE.CO.PVT.LTD. | PUNE |
| 18) KINETIC ENGINEERING LTD. | PUNE |
| 19) UMA PRECISION PVT.LTD. | PUNE |
| 20) ZF STEERING GEAR (I) LTD. | PUNE |
| 21) MINDA INDUSTRIES LTD. | PUNE |