Sheet1

Product	Landfill Biodegradation	Compost Biodegradation	Finished products cost
Starch Based Resins (Bio-Plastic)	Never	30 - 180 days	Very Expensive
Ecopure - 100% Biodegradable Additive	2 mo – 5 years	2 mo - 5 years	Inexpensive
Starch Based Additive Photodegradable	Never / Reduces mass Never / Reduces mass	•	•
Oxo-Degradables	Never / Reduces mass	•	•

Product	Shelf Life	Affected by Light	Affected by Heat & moisture
	Months		
Starch Based Resins (Bio-Plastic)	1 – 4	Yes	Yes
Ecopure - 100%			
Biodegradable			
Additive	Indefinite	No	No
Starch Based			
Additive	1 – 6	Yes	Yes
Photodegradable	2 - 4	Yes	Yes
Oxo-Degradables	2 – 6	Yes	Yes
Wood Based Resins	3 – 6	No	Yes

Sheet1

Product	Types of products made	Requires special handling and manufacturing process
Starch Based		
Resins (Bio-Plastic)	Only Bags Bags, bottles, cutlery,	Yes
Ecopure - 100% Biodegradable	Shoe soles, Industrial & food packaging,	
Additive	Foams and more	No
Starch Based		
Additive	Only Bags	Yes
Photodegradable	Only Bags	No
Oxo-Degradables	Bags, bottles	No

Product	Break under Mechanical Stress	Remnants
Starch Based Resins (Bio-Plastic) Ecopure - 100%	Yes	Co2, Biogas
Biodegradable		Biomass, Co2,
Additive	No	Biogas
Starch Based		Plastic Resin, Co2,
Additive	Yes	Biogas
Photodegradable	Yes	Heavy metals, Plastic resin Cobalt, Cadmium,
Oxo-Degradables	Yes	other toxic residue
Wood Based Resins	No	Co2, Biogas