



**INSTITUTE OF WELDING & TESTING TECHNOLOGY**  
BU-10, Vaishali Industrial Estate, Balkrishan Tawade Rd, Dahisar(W), Mumbai-68  
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**WELDER QUALIFICATION AND CERTIFICATION**  
**ISO 9606 - 1 : 1994 (E)**

Certificate No.	:	IWTT/12-09/ KISHANKUMAR S. DUBEY / 019
Welding Procedure Specification Reference No.	:	BT/RE/01/MANISH/ 209/11-07 TO BT/RE/05/MANISH/209/10-07
Examiner & Test Body Reference No.	:	AWS-CWI-02011561
Welder Name	:	KISHANKUMAR S. DUBEY
Identification	:	<b>012</b>
Date Of Birth	:	12.07.1975
Employer	:	M/S. REVATHI ENTERPRISES VASAI (E), THANE, INDIA
Testing Standard	:	As per ISO 9606 - 1:1994 (E)
Job Knowledge	:	Acceptable
Welding Process	:	131 - Metal Arc Inter Gas Welding
Plate	:	Aluminum 5052 & 6063
Joint Type	:	Tee Joint, Butt Joint, Lap Joint, Fillet Joint
Filler Metal	:	SFA 5.10 AWS ER 5356 (MG5)
Shielding Gases	:	Argon (99.999%)
Test Piece Thickness	:	3mm/5mm/6mm/8mm
Welding Position	:	PA & PB
Type Of Test Performed & Accepted	:	Visual, Dye Penetrate, Macro, Fracture, Root & Face Bend, Micro, Tensile, Hardness & Impact



Date of issue: 05.11.2009  
Date of expiry: 04.11.2010

FTR03/00/02.01.2009

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CWI  
*Satish*