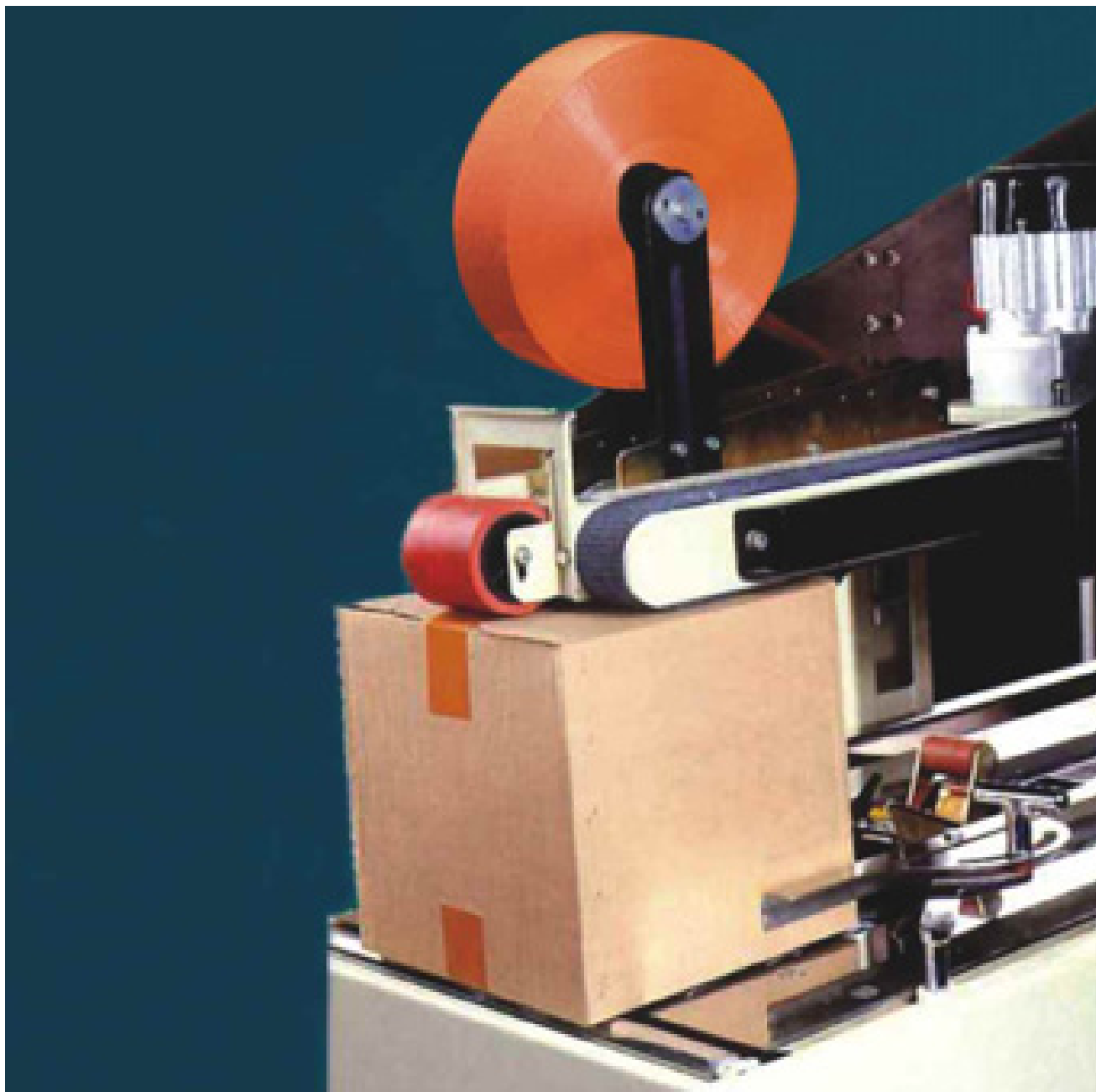


FULLY AUTOMATIC CARTON SEALING MACHINE

5FAM - with a four flap closer



5FAM packs your cartons faster

The 5FAM is a fully automatic carton sealing machine with a four flap closer which seals the carton with BOPP Tape on both top and bottom simultaneously. Easy to operate, ensures perfect sealing even of tall and heavy cartons. 5FAM is the latest in the range of carton sealing machines from ITW Signode, the leader in industrial packaging solutions committed to improving your productivity and profitability. 5FAM machines are designed for reliable, high speed tape application.



Bottom Sealer - an accessory to the 5FAM

Fully Automatic Carton Sealing Machine

The 5FAM advantage

The 5FAM can easily be integrated with a high speed batch production line to increase productivity - which results in saving money and time.

Product Features

- Four flap closer
- Belt speed of 20 metres/minute
- Consistent overlap of tape results in consumable savings
- Quick setup and easy adjustment between batches of different carton sizes

Accessories

- Regulatory cum centering conveyor to regulate the flow of cartons and center them on the horizontal axis prior to taping.
- Idle roller conveyor, which acts as a buffer between the machine and the carton collecting station.
- The Bottom Sealer is the ideal alternative to manual bottom taping. Top plate can be provided as an option.



Product Specifications

Length	: 2100 mm
Width	: 730 mm
Height	: 1530 mm
Weight	: 250 kg
Motors	: 0.25 hp, 220 V, 180 Watts - 2 Nos.
Power	: 360 Watts
Air Consumption	: 0.8 ltr/cycle at 5 kg/cm ²

Sequence of Operation

- A carton approaches the machine with the top flaps fully vertical
- The carton flow will be regulated by RCC conveyor to provide adequate gap between the cartons
- The belt drives of the machine advance the carton through the machine
- The front minor flap is pushed automatically and rear minor flap is kicked down by the rear flap closed
- Both major flaps are folded and tape is applied to the top and bottom center beams with 2" over lap on the heading and trailing ends of the carton

Carton Dimensions

	Minimum	Maximum
Length	200 mm	570 mm
Width	200 mm	450 mm
Height	150 mm	500 mm
Weight	5 kgs	40 kgs
Minimum Carton Ply - 3		



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The Company has a policy of continuous product development and reserves the right to alter specifications without prior notice.

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